



Pressing for Excellence

A close-up, artistic photograph of a hand ironing a piece of blue fabric. The iron is positioned diagonally, with its soleplate pressing down on the fabric. A bright, glowing light emanates from the soleplate, creating a strong lens flare effect that dominates the left side of the image. The background is a solid, vibrant blue. The overall composition is clean and modern, emphasizing the precision and technology of the ironing process.

Hand Ironing Technology

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VEIT Training seminars

VEIT hosts one-day intensive ironing seminars. Professional users with profound knowledge share their know-how and their hands-on experience in small groups (8 to 10 participants). Professional ironing performance is your benefit – your customers will be delighted.

Topic: We cover everything from fabrics know-how to ironing methods and finishing. We will be happy to fine-tune the focus of the training to your individual requirements.

Target group: These seminars are particularly suitable for custom tailors, garment manufacturers and textile refinishing companies.

All our intensive ironing seminars are held in our showroom at VEIT Group headquarters in Landsberg am Lech, Germany.

For any further details and/or registration, please contact us:

Phone: +49 (8191) 479 170

E-Mail: seminar@veit.de

We are looking forward to hearing from you.



Seminars Content:

Foundation Knowledge About Finishing

- › Quality - the key to success in the Garment Industry
- › The different influencing factors for the finishing process
- › Basics about the finishing process
- › The secret formula of a high quality finish
- › Understanding suction and blowing
- › Why do we need different steam and temperatures?
- › How do we generate a different steam quality?
- › Which finish applies to the different fabrics?

Hand Ironing

- › Different kinds of irons and when to use them
- › Different iron shoes and when to use them
- › Methods of hand ironing in under pressing
- › Methods of hand ironing in finishing
- › How to avoid shine and seam impressions?
- › What you should know about ironing micro fiber, silk and viscose?
- › How to iron knitwear?
- › Central steam or individual boilers?
- › Why do I need a building block system for tables?
- › What is the right cover system for my table?
- › Reasons for condensate in ironing tables
- › Different ironing bucks and when to use them
- › Basic maintenance of ironing work places
- › Overview about hand ironing products

Finishing

- › What is 3-Dimensional Finishing?
- › How much money can be saved with Finishing?
- › Overview of Form Finishers
- › Overview of Pants Finishers
- › Overview of Tunnel Finishers
- › Overview of Fusing Machines
- › Pressing

How to achieve the highest, consistent quality?

- › The advantage of vertical pressing
- › What is „Distance Pressing“?
- › Overview of Presses

Services

- › Factory Planning
- › Work process & flow diagnosis & improvement
- › Seminars for target staff
- › Energy systems planning, installation and improvements

Hand Ironing Technology



Premium Iron



VEIT 2003/2004 (HP 2003, HS 2003, DI 2004)

Electronically regulated

- › **Consistent quality steam** even when used permanently
- › Exact temperature regulation with a max. tolerance of $\pm 2^\circ \text{C}$. Thus even very sensitive fabrics can be ironed without shine
- › **High-class hardened and tempered ironing sole**. Very easy gliding of soleplate for ironing without teflon frame sole
- › **Ergonomically shaped and skin-friendly VEIT iron handle** with integrated micro switch for steam release
- › **Integrated steam & heat protection** for comfortable and save ironing
- › **Powerful heating** for short heat-up and short reaction times

Industrial Steam Iron VEIT HP 2003

- › **Electronically regulated temperature control** with a max. tolerance of 2°C
- › **Special steam chamber system** inside the soleplate for condensate free steam quality
- › Particularly gentle steam application for ironing delicate fabrics
- › Pointed design of soleplate for excellent ironing results even at areas that are hard to reach
- › Sophisticated design based on our successful irons HD 2000/2002
- › **High reliability, long lifetime, optimal ergonomic design**
- › **Excellent steam quality** even at low temperatures
- › **Complete accessory program available:** Teflon and safety sole
Weight approx. 1300 g (w/o cable and hose); 230 V; 1250 W;
50-60 Hz; ironing surface 220 x 105 mm / 8.7 x 4.1 inch

Classic Iron



Industrial Steam Iron VEIT 2129

Thermostat controlled

- › **Thermostat-controlled** (temperature tolerance up to approx. $\pm 15^\circ \text{C}$)
- › **Ergonomically shaped and skin-friendly VEIT iron handle** with integrated micro switch for steam release
- › **Integrated steam & heat protection** for comfortable and save ironing
- › **Powerful heating** for quick heatup and short reaction times
- › **Gentle steam application** for ironing delicate fabrics
- › Soleplate with good gliding characteristics
- › **Good steam quality also at lower temperatures**
- › **Complete accessory program available:** Teflon and safety sole
Weight approx. 1500 g (w/o cable and hose); 230 V; 1250 W;
50-60 Hz; ironing surface 220 x 104 mm / 8.6 x 4.1 inch

Available with VEIT plug or square plug to connect to steam generators of other manufacturers.



Special Purpose Iron



High Pressure Seam Iron VEIT HS 2003

This iron was specially designed for underpressing seams. The flat tip in connection with the inclined steam outlet ensures easy opening of seams. The small soleplate saves energy and concentrates it at exactly the right spot.

*Weight of iron approx. 1200 g ; 230 V; 800 W; 50-60 Hz
ironing surface 200 x 40 mm / 7.9 x 1.6 inch*

Special Purpose Iron



Dry Iron VEIT DI 2004

This dry iron with its specially coated aluminium soleplate has very good gliding characteristics. Designed for ironing lining fabrics. The rounded edges of the soleplate avoid the displacement of the lining fabric. A wrinkle-free ironing result is guaranteed.

*Weight of iron approx. 1300 g ; 230 V; 1250 W; 50-60 Hz
ironing surface 210 x 105 mm / 8.3 x 4.1 inch*

Special Purpose Irons



Steam Heated Iron BRI-1 and BRI-3

Steam heated iron for opening seams and removing marks. Iron is equipped with an adjustable and easy to operate steam quantity control valve.

*Weight approx. 1130 g
ironing surface 195 x 60 mm / 7.7 x 2.4 inch*

Special Ironing Sole for BRI-1

Steam holes in the center.
Especially for machine type:
BRI-165/101
Especially for machine type:
166/101

Special Purpose Iron



Hand Finisher VEIT 2157

Handy but powerful small iron. It is designed for minor corrections during final inspection or for touch-up when using VEIT Multifunction Finishers. Also suitable for a variety of other applications like: upholstery, curtain studio, shoe production and automotive industry. We recommend using the VEIT Hand Finisher in connection with our VEIT Steam Reheater 2216 which provides dry or saturated steam.

*Weight approx. 760 g; 100-240 V; 500 W; 50-60 Hz
ironing surface 125 x 85 mm / 4.9 x 3.4 inch*

VEIT Ironing soles



1) VEIT Teflon Frame Sole

The solid aluminium framed sole gives a snug fit. The teflon frame sole reduces the surface temperature by approx. 30°C-40°C. Available for all VEIT irons except DI 2003/2004.

2) VEIT Safety Sole

The safety sole using the steam chamber principle is made of stainless steel. Various frame plies improve the steam quality and regulate the contact temperature. The additional wire mesh ensures the very fine spread of steam.

3) Teflon Frame Sole and Brush

For VEIT Hand Finisher 2157

Standard equipment includes layers of Aerofit and stainless steel to provide micro fine steam. The teflon frame sole removes creases without shine-marks on flat materials. The brush is used for napped and sensitive fabrics.

- > With layers
- > Brush hard
- > Brush soft
- > Brush Premium

Cleaning agents for heavily soiled iron soleplates

The ironing result depends on the condition of the iron. Therefore, VEIT offers a wide range of accessories and cleaning agents, which readily meet all modern requirements. Although designed for VEIT irons, these accessories are suitable for any other make.

Cleaning Agents



1) VEIT Abrasive Cleaning Stone

Cleaning agent for normally soiled or heavily soiled iron soles.

Clean cold iron sole with VEIT abrasive cleaning stone, water and soap.

VEIT Abrasive Cleaning Stone

80 x 50 x 20 mm / 3.2 x 2.0 x 0.8 inch, 1 piece

2) VEIT Fitspray

Cleaning agent for light soiling. For application on the hot iron sole as well as on teflon or frame soles. VEIT Fitspray leaves a clean and antistatic sole to glide smoothly over the garment.

Spray can 330 g

3) VEIT Soleplate pad

Cleaning agent for heavily soiled iron soles.

For application on cold iron sole.

VEIT Soleplate pad, steel-wool, 10 pieces

4) VEIT Cleaner

Cleaning agent for normally soiled iron soleplates. For application on hot iron sole. After a short time, rub with a soft cloth.

Cleaner stick, 100 x 20 mm / 4 x 0.7 inch, 3 pieces

Accessories



1) VEIT Condensor 2210

This connection unit is designed for existing central steam supplies. The condensor discharges condensate, which is built up inside the line, and with its large heat insulated steam chamber, provides the best condensate-free steam quality.

Different versions are available:

- › for connection to central condensate line with condensate trap
- › with connection unit including condensate trap

2) Support Stand

The support stand guarantees the proper function of the VEIT Condensor 2210 as it is automatically mounted in the right position. It includes condensate discharge and dirt trap.

3) Steam Connection Unit VEIT 2215

Steam Adapter VEIT 2215

A control unit for high-pressure steam consumers such as high-pressure irons, steam sprayers, spotting pistols, seam irons etc. The solenoid valve is activated by the micro switch or contactor at the steam unit. Recommended for a condensate-free steam line.

- › for max. 5 bar (73 psi), to be soldered into steam line 1/2"

4) Steam Connection Unit VEIT 2215

Eco Steam Adapter 2215

Like VEIT Steam Adapter 2215 but without connection cable, T-piece and ball valve.

5) VEIT Steam Reheater 2216

Working with a mobile VEIT steam generator, the VEIT 2216 Steam Reheater provides an excellent steam supply for the VEIT Hand Finisher 2157. By overheating the steam, a condensate-free quality steam is achieved. Recommended when using long hoses. 230 V; 1250 W

6) Swivel Holder

for VEIT Steam Generators

Together with a VEIT steam generator, it is the ideal combination as a support for the VEIT Steam Reheater 2216 and as a resting place for the VEIT Hand Finisher 2157.

7) Hose and Cable Supports

To suspend cable and steam hose at the work station or to fasten the VEITronic control unit. Different versions available.

8) Iron Rests

Are made of heat resistant silicone to protect the iron sole from damage and to protect the table from excess heat.

Different versions available.

9) Swivel Bow

For HP 2003 iron – for tables with iron gantry. In connection with Mini Balancer a „hovering“ of the iron can be achieved which facilitates the operator's job.

10) High-Pressure Steam Hoses

High quality steam hoses available as a replacement for VEIT irons, but also suitable for other makes of iron. The high-pressure hose for HP irons provides improved steam quality as the condensate is reduced due to teflon core inside the hose and strong silicone insulation outside.

11) Hose Clamps Set

For combining cables and hoses with a diameter of 8–12 mm / 0.3–0.5 inch and for connecting the device to hang up hose and cable supports.

12) VEIT Anti-Shine Spray

This completely natural product removes even the most extreme shine from almost any material. Simply spray the fluid onto the fabric, wait for a few seconds and remove the fluid with steam.

Standard Ironing Table



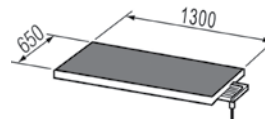
Picture showing optional items like lighting system and iron gantry

Standard Ironing Table



VEIT Uniset Flat Top 130 x 65 S/S+B Basic

- > Designed for the garment industry, studios and alteration shops
- > As suction-only version, it is suitable for underpressing operations like ironing small parts such as collar, cuffs and applying pads
- > As suction and blowing version, suitable for finishing trousers and to avoid marks and shine when ironing sensitive fabrics
- > Height adjustable in six steps (720–950 mm / 28.4–37.4 inch)
- > Good suction and blowing power for short cycle times
- > High suction performance and easy handling due to automatic redirecting of suction/blowing when swivel arm is swivelled in
- > Also available with sound absorber



Uniset S/S+B used for:

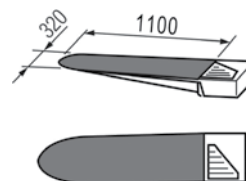
- > almost any garment
- > underpressing, if no special tables are available (S/S+B)
- > finishing (S+B only)



Also available with sound absorber

VEIT Uniset DB S/S+B Basic

- > Suitable for Ladies' Wear like dresses, skirts and blouses
- > Height adjustable in six steps (720 – 950 mm / 28.4 – 37.4 inch)
- > Good suction and blowing power for short cycle times
- > Manual adjustment of suction/suction and blowing power
- > Equipped with wheels for high flexibility in production
- > Also available with sound absorber
- > High variety regarding accessories and bucks
- > High suction performance and easy handling due to automatic redirecting of suction/blowing when swivel arm is swivelled in



Uniset S/S+B used for:

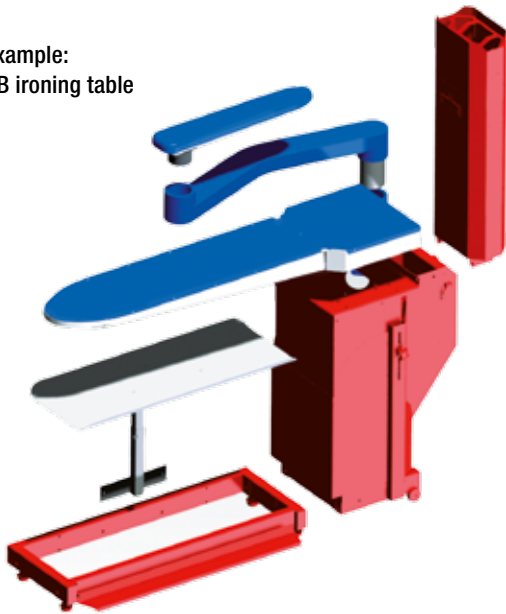
- > skirts, dresses, blouses, jackets, coats underpressing, if no special tables are available (S/S+B)
- > almost any garment finishing (S+B only)



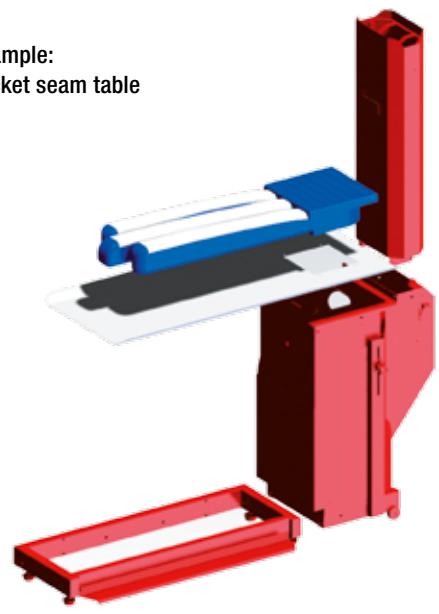
Also available with sound absorber

The Building Block System of VEIT Ironing Tables

Example:
DB ironing table



Example:
Jacket seam table

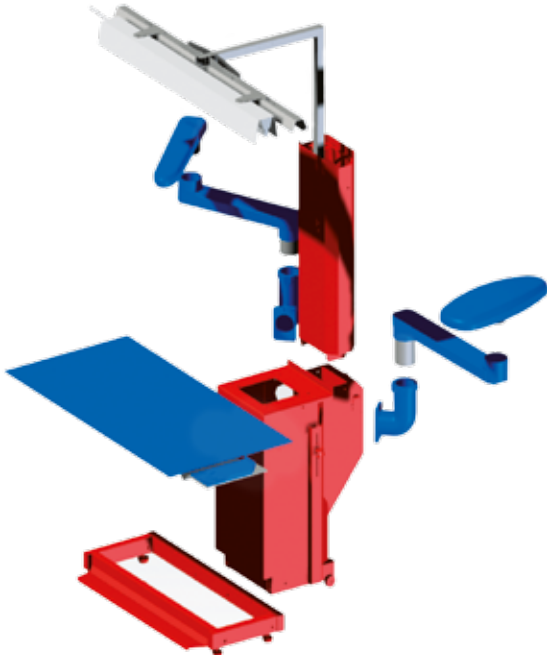


The building block system for ironing tables developed by VEIT has been well-established for years.

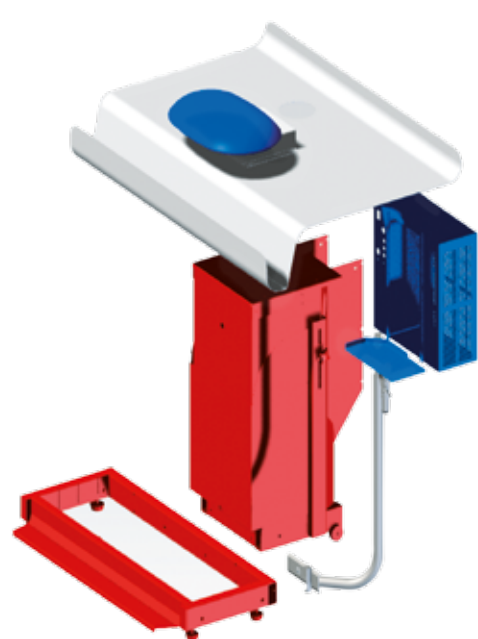
- > **Flexible:** The VEIT tables can be easily adapted to your needs in production
- > **Inexpensive:** You do not need to buy a new table. Just exchange the surface or buck.
- > **Versatile:** The VEIT ironing tables can be adapted to any needs by the huge range of accessories and bucks

The elements marked in red can always be reused, no matter if you need a flat top table, a DB table or special ironing tables.

Example:
Flat top table



Example:
Jacket finish table



Ironing Tables Varioline S/S+B Classic

The new Varioline ironing table series excels with its outstanding suction or suction and blowing power at a low noise level. The automatic switch-over from suction or blowing on the ironing surface to the swivel arm works mechanically. The adjustment of suction and blowing power is done mechanically by flaps as well. The comfortable height adjustment is supported by a gas spring. Its wide range of adjustment (830–990 mm) allows perfect individual adjustment to the operator.

Available as suction only or suction and blowing version.

For your individual needs we offer a wide variety of accessories from our building block system.



The comfortable height adjustment supported by a gas spring with its impressive adjusting range (830–990 mm / 32.7–39.0 inch) provides for an optimal adaption to the operator.



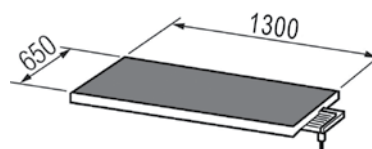
Based on the Varioset and then modified, the flap box made of high quality plastic provides for outstanding power at a low noise level.

Standard Ironing Table



VEIT Varioline Flat Top 130 x 65 S/S+B Classic

- > Designed for the garment industry, studios and tailor shops
- > As suction only version, it is suitable for underpressing operations such as ironing small parts like collar, cuffs and pockets and for applying pads
- > As suction and blowing version, suitable for finishing trousers and for ironing sensitive fabrics both in underpressing and final pressing department
- > Outstanding suction and blowing power with manual power adjustment for short drying and cycle times
- > Low noise level due to elaborate flap box
- > No heating of surface necessary – energy saving
- > Comfortable height adjustment supported by gas spring



Varioline S/S+B used for:

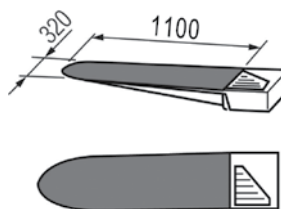
- > almost any garment
- > underpressing, if no special tables are available (S/S+B)
- > finishing (S+B only)

Standard Ironing Table



VEIT Varioline DB Surface S/S+B Classic

- › Suitable especially for operations in Ladies' Wear like dresses, skirts and blouses
- › Outstanding suction and blowing power with manual power adjustment for short drying and cycle times
- › Low noise level due to elaborate flap box
- › No heating of surface necessary – energy saving
- › Comfortable height adjustment supported by gas spring



Varioline S/S+B used for:

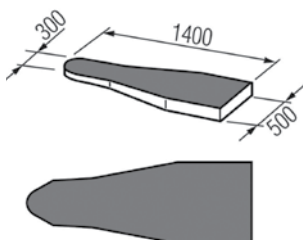
- › skirts, dresses, blouses, jackets, coats
underpressing, if no special tables are available (S/S+B)
- › almost any garment
finishing (S+B only)

Standard Ironing Table



VEIT Varioline CR2 S+B Classic

- › For studios, tailor shops, refinishers and textile care
- › Universal ironing table for trousers, dresses, skirts, coats, blouses and other garments
- › Outstanding suction and blowing power with manual power adjustment for short drying and cycle times
- › Low noise level due to elaborate flap box
- › No heating of surface necessary – energy saving
- › Comfortable height adjustment supported by gas spring
- › Optionally available with integrated egg-shaped buck* for optimal ironing of wider parts of the garment, such as the hip part of trousers. This area can easily be adjusted to a flat or egg-shaped surface by simply operating a lever



Varioline S+B used for:

- › almost any garment
finishing

*Also available with integrated egg-shaped buck on the tip

Standard Ironing Tables Varioset S+B

The redesigned ironing table series Varioset excels with its superior suction and blowing power at a low noise level. Suction and blowing switches automatically from the surface to the swivel arm. This is electronically controlled. When not in use the swivel arm is shut off completely so that all power is concentrated on the surface.

The exact adjustment of suction or blowing power can be adjusted on the display. The integrated VEITronic allows the temperature adjustment of the iron exactly to the degree.

The comfortable height adjustment supported by a gas spring with its impressive adjusting range (830 mm – 990 mm / 32.7 – 39.0 inch) provides for an optimal adaption to the operator.

For your individual needs we offer a wide variety of accessories.



Suction or blowing power can be exactly adjusted on the display. The integrated VEITronic allows the temperature adjustment of the iron exactly to the degree.



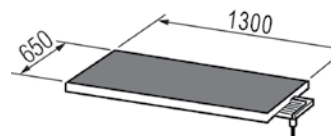
The heart of the Varioset, the flap box provides for outstanding power on the ironing surface as well as on the swivel arm at a low noise level.

Standard Ironing Table



VEIT Varioset Flat Top 130 x 65 S+B Premium

- > **Designed for the garment industry, studios and tailor shops**
- > **As suction and blowing version**, it is suitable for finishing trousers and for ironing sensitive fabrics both in underpressing and final pressing department
- > **Low noise level** due to elaborate flap box
- > **No heating of surface necessary** – energy saving
- > **Comfortable height adjustment** supported by gas spring
- > **Superior suction and blowing power** with independently adjustable air power for fast drying and cycle times
- > **Electronic control unit with display** and integrated VEITronic for connection of iron



Varioset S+B used for:

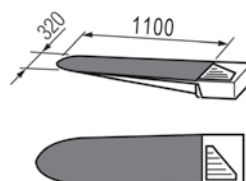
- > **almost any garment**
underpressing, if no special tables are available
finishing

Standard Ironing Table



VEIT Varioset DB S+B Premium

- > Suitable especially for operations in Ladies' Wear like dresses, skirts, coats and blouses
- > Available as point right and point left
- > **Low noise level** due to elaborate flap box
- > **No heating of surface necessary** – energy saving
- > **Comfortable height adjustment** supported by gas spring
- > **Superior suction and blowing power** with independently adjustable air power for fast drying and cycle times
- > **Electronic control unit with display** and integrated VEITronic for connection of iron



Varioset S+B used for:

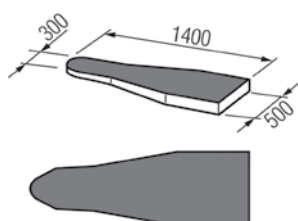
- > skirts, dresses, blouses, jackets, coats finishing

Standard Ironing Table



VEIT Varioset CR2 S+B Premium

- > For studios, tailor shops, refinishers and textile care
- > **Low noise level** due to elaborate flap box
- > **No heating of surface necessary** – energy saving
- > **Comfortable height adjustment** supported by gas spring
- > **Superior suction and blowing power** with independently adjustable air power for fast drying and cycle times
- > **Electronic control unit with display** and integrated VEITronic for connection of iron
- > **Optionally available with integrated egg-shaped buck*** for optimal ironing of wider parts of the garment, such as the hip part of trousers. This area can easily be adjusted to a flat or egg-shaped surface by simply operating a lever



Varioset S+B used for:

- > **almost any garment finishing**

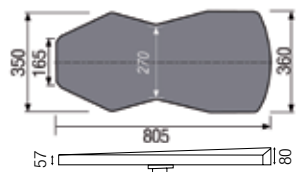
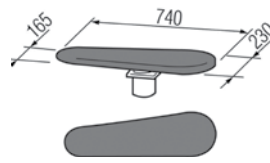
* Also available with integrated egg-shaped buck on the tip

Special Ironing Table



VEIT Varioset Men's/Ladies' Wear Finish Ironing Table S+B

- > **For jackets, blazers, costumes**
- > Specially shaped spilltray for wrinkle-free support of the garment
- > Different buck shapes mountable, such as universal buck, costume buck and others
- > **Low noise level** due to elaborate flap box
- > **No heating of surface necessary** – energy saving
- > **Comfortable height adjustment** supported by gas spring
- > **Superior suction and blowing power** with independently adjustable air power for fast drying and cycle times
- > **Electronic control unit with display** and integrated VEITronic for connection of iron



Varioset S+B used for:

- > **jackets, blazers, costumes finishing**

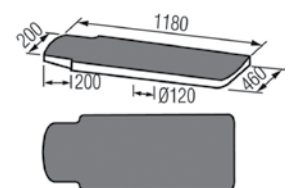
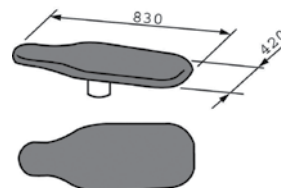
Also available with ladies' buck

Special Ironing Table



VEIT Varioset Men's/Ladies' Wear Lining Table S+B

- > **Convex:** surface is slightly convexly shaped in order to prevent the outer fabric from being touched by the iron in the facing area
- > **Concave:** Surface is concave in order to keep the shape of the garment. This guarantees optimal position of the garment in the area of the armhole. Optional: shoulder seam attachment kit.
- > All lining bucks are rotatable by 180° and can thus be used as point right or left
- > **Comfortable height adjustment** supported by gas spring
- > **Superior suction and blowing power** with independently adjustable air power for fast drying and cycle times
- > **Electronic control unit with display** and integrated VEITronic for connection of iron



Varioset S+B used for:

- > **jackets, blazers finishing**

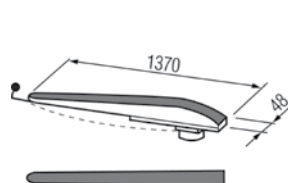
Also available with concave buck

Special Ironing Table



VEIT Uniset S Trousler Seam Ironing Table

- > The special buck allows the easy opening of crotch and side seams
- > Available for **Men's and Ladies' Wear**
- > **Timer available as an option**
- > Optionally available with chain for ideal positioning and avoidance of wrinkles in the seam area
- > Height adjustable in six steps from 720–950 mm/ 28.4–37.4 inch
- > **High suction power** for short drying and cycle times
- > **Heated buck for condensate free ironing**



Uniset S+B used for:

- > **trousers underpressing**



Optionally available with chain

Accessories



Lighting and Iron Gantry



Swivel Arms

Lighting and Iron Gantry

Available for all ironing table series. Improves the work station layout and prevents early operator fatigue.

Swivel Arms

For each ironing table there are special requirements. So VEIT offers different versions to equip each table with the most ergonomic swivel arm.



Ironing Bucks



Spill Trays

Ironing Bucks

For each garment VEIT offers specially made bucks to iron certain areas quickly and with a perfect result.

Spill Trays

VEIT offers a big variety of spill trays. These allow the operator to lay down the part of the garment that is not being ironed without causing wrinkles.

The background of the slide is a photograph of a waterfall. The water is white and turbulent as it falls, creating a misty spray at the bottom. The surrounding landscape is lush with green trees and foliage. A solid green trapezoidal shape is overlaid on the top right of the image, containing the title text.

Steam Generators

Important facts about VEIT Steam Generators

When purchasing a steam generator, it is essential to keep an eye on the required boiler size (litres), the power (kW) and the pressure capacity. These criteria are decisive for the optimal compatibility of the steam generator and the application, e.g. when using Finishers. In addition this data classifies the category of the boiler.

DGR 97/23 (PED 97/23 EC)			
	Steam generator size in bar x litres	Required classification	VEIT products
Category I	< 50	CE (without 4-digit TÜV numbers)	2331, 2365, 2366
Category II	50 – 200	CE with 4-digit TÜV-number, e.g. TÜV-Southern Germany CE 0036	2373
Category III	200 – 3000	CE plus with 4-digit TÜV numbers	2381
Category IV	> 3000	CE plus with 4-digit TÜV-numbers	Steam Generators

CE certification

With the CE certification VEIT certifies the conformity of the steam generator with the corresponding EU guidelines (DGR 97/23 EG; PED 97/23 EC).

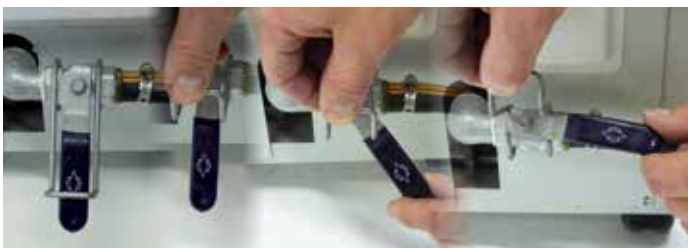
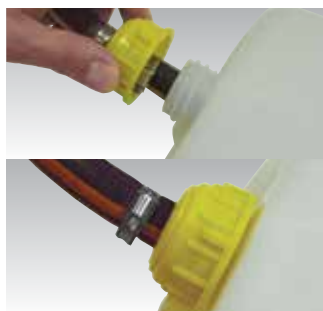
CE 0036

Certification of steam generators

Pay particular attention to the CE certification when comparing our units with competitor products. For units in category I the CE mark without 4-digit number fulfills the requirements of the inspection authority. For units in categories II, III and IV the CE mark with the 4-digit number of the testing authority must be visible. If the 4-digit number for units in category II, III and IV is missing, the unit could be shut-down by the responsible authorities in Europe.

Setup and installation in Germany:

- > **Category I and II:** no approval by the authorities required
- > **Category III:** Approval of installation required. Maintenance plan has to be submitted. (Except for VEIT 2381, which is delivered as a ready-to-use aggregate. For this machine, no approval is necessary, but the plan has to be submitted.)
- > **Category IV:** Installation must be authorised and approved by the authorities in charge



Quality

All VEIT steam generators come with a stainless steel boiler, feedwater and blow-down piping made of stainless steel, because these pipes are particularly exposed to aggressive water residues and a high mechanical strain during the blow-down process.

This is why VEIT uses only high-quality, long-life materials to ensure trouble-free and safe operation for many years.

Safety

High-pressure steam generators must be handled carefully to avoid injuries from improper use. VEIT steam generators are therefore equipped with a lot of safety features such as heat protection, protection against running dry and automatic turn-off when water supply is insufficient.

Blow-down of the steam generator is hazard-free: The blow-down valve is specifically protected against inadvertent opening. Furthermore the hose is secured within the blow-down tank and is thus prevented from slipping off.

Steam Generator



VEIT 2331

- > 2.2 kW – 230 V for 3.0 kg steam/h, solenoid valve for connecting the iron
- > **Inexpensive compact steam generator with long-life stainless steel boiler**
- > **Ideal for use in tailor shops**
- > **Steam generated from tap water**
- > Steam generator and heating of iron can be controlled separately
- > **Electronic water level indicator** with acoustic signal
- > For refilling, pressure can be released quickly through venting
- > **Includes safety blow-down tank**

Steam Generator



Support module for VEIT 2331

The blow-down tank can be included into the support module to save space.
(elevates by 250 mm)

Steam Generator



VEIT 2366

- > 2.2 kW – 230 V for 3.0 kg steam/h, solenoid valve for connecting the iron
- > **Compact steam generator with long-life stainless steel boiler**
- > **Automatic water feed-in** through built-in pump (for direct water connection or feedwater tank)
- > Acoustical and optical water level indicator
- > **Safety features** same as 2365
- > No direct water connection necessary
- > Includes safety blow-down tank

Feedwater connection kit for VEIT 2366

For using the VEIT 2366 steam generator without direct feedwater connection.

Steam Generator



VEIT 2365

- > **Electronic protection** of the feedwater pump against running dry
- > **Electronic signal** (optical and acoustic) in case of lack of water
- > **Very high security** due to independent safety equipment: pressure control, safety valve, overheating protection and blow-down valve with safety latches to avoid accidental opening
- > Available with 2.2 kW to connect one iron, or 4.4 kW or 6.6 kW to connect two irons
- > **Long-life stainless steel boiler**
- > Integrated 13-litre feedwater tank for long operating times
- > **Automatic filling** through built-in pump
- > **Easy refilling** of feedwater tank through access door
- > **Includes safety blow-down tank**

Float tank for VEIT 2365

Directly connects the tap, instead of the standard feedwater tank.
No manual refilling necessary.

Steam Generator



VEIT 2373 High-Pressure Steam Generator

- 13,5 kW – 400 V for 18 kg steam/h
- 18 kW – 400 V for 24 kg steam/h
- 24,5 kW – 400 V for 33 kg steam/h
- 30 kW – 400 V for 41 kg steam/h
- Connection for irons, finishers and other steam consumers
- > **Compact design**
- > Stainless steel feedwater tank
- > The steam generator can be placed against a wall, as all energy supply connections are accessible from the side
 → **easy maintenance / saves space**
- > Boiler volume 22 litres
- > **Safety plastic blow-down tank**
- > **For service, all functional components are easily accessible from the front**
- > **High-temperature feedwater pump**
 ensures high operating safety

For major steam requirements, please contact our department „Energy Systems“ for further information and support.

Steam Generator



VEIT 2381 High-Pressure Steam Generator

40 kW / 400 V for 55 kg steam/h
50 kW / 400 V for 68 kg steam/h
60 kW / 400 V for 82 kg steam/h

Connection for irons, finishers, up-steam tables and others.

- › **Optimized steam supply and maximum operating safety** thanks to a 75-litre tank (50 l water and 25 l steam)
- › **Easy installation, operation and maintenance** through clearly arranged operating panel
- › Integrated stainless steel feedwater and blow-down tanks in tubular compact design
→ **low installation costs / increased safety**
- › **High temperature feedwater** pump ensures high operating safety
- › **High operating safety** ensured by electronic control of water level and a double protection against low water: no running dry of heating elements
- › **Large heating elements** with low surface load protect the heating rods and extend the life span
- › The **blow-down process** is carried out safely from the front of the steam generator
- › The VEIT 2381 steam generator fulfills the requirements of the Pressure Equipment Directive (PED) category III. In Germany, this steam generator can be installed without inspection and approval by the authorities → **cost saving**

Connection kit for tandem operation for steam generator VEIT 2381

For increased steam quantities, two steam stations can be placed on top of each other (tandem operation). This saves space and supplies up to 164 kg steam/h.

Water Treatment



VEIT Lapidon Lime Binding Agent

Lime in water calcifies the boiler and the heating elements, which might cause breakdowns. We therefore recommend the use of the binding agent VEIT Lapidon if the water hardness exceeds 5°dH (German hardness). **The binding agent prevents deposits of lime. The lime will be removed from the boiler during blow-down.**

Excellent water quality is an important requirement for steam production and steam distribution.

It helps to save energy, reduces breakdowns and increases the working life of your units. For calcareous water (5°dH German water hardness or more) we recommend water treatment. To eliminate unfavourable substances like chlorine, iron, salts etc., we offer expert advice and will be pleased to submit an individual quotation.

A close-up photograph of a woman's face, partially obscured by a rich blue, satin-like fabric. She is looking directly at the camera with a subtle expression. Her right hand is visible, holding the fabric near her chin, and she is wearing a gold ring with a dark stone. The background is dark and out of focus.

Ironing Bucks and Cover Materials

VEIT Group Cover Materials



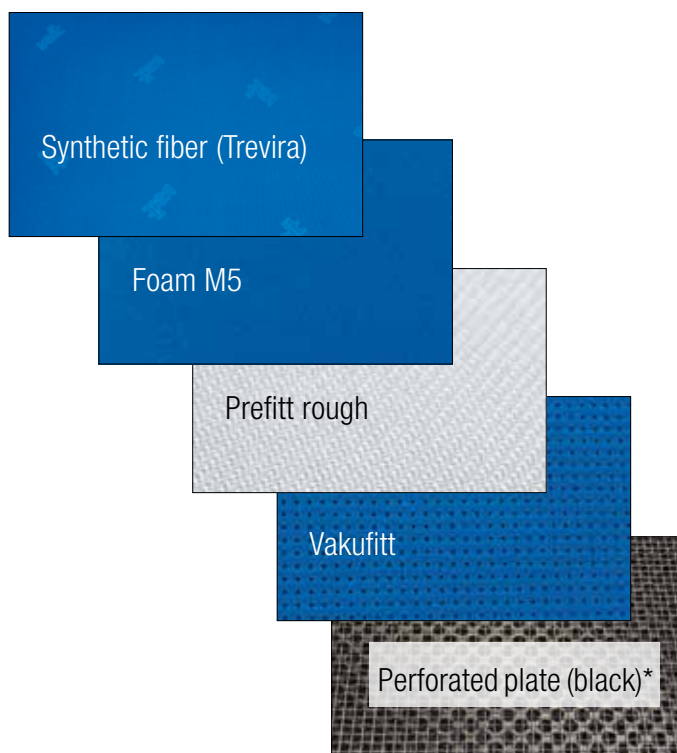
The choice of cover materials is crucial for the finishing result. A firm cover system is needed for opening seams, for example, whereas a very soft cover will be required for finishing interlinings.

It is not only the quality and durability of a cover system that counts, but also its air permeability, which allows sufficient suction to prevent the cover from absorbing humidity. This prevents unwanted moistening of the cover.

VEIT cover systems meet all the above requirements. They have been developed on the basis of extensive testing and research. However, even VEIT cover systems are subject to wear and tear and must be regularly cleaned or exchanged in order to maintain the excellent performance of VEIT ironing machines.

For optimal results, we recommend using VEIT cover materials exclusively.

VEIT Cover system for Finishing



Cover System SOFT INDUSTRIAL

Only for use with black perforated plate

Benefits of individual layers:

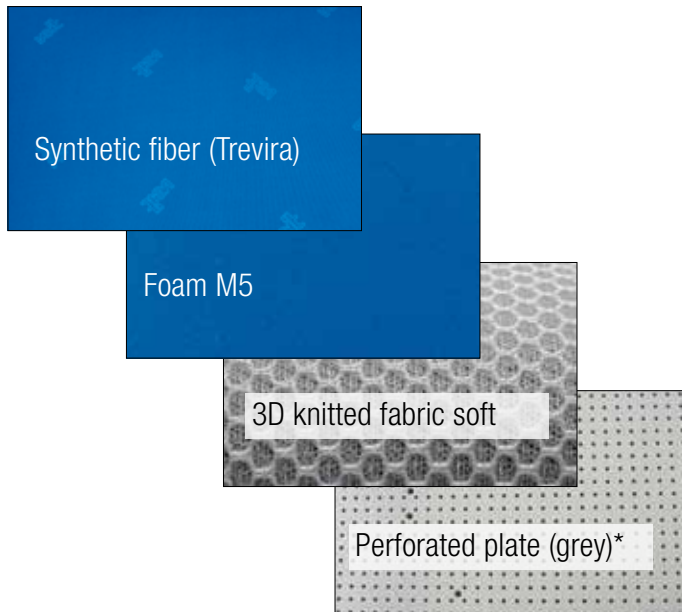
- › **Synthetic fiber (Trevira):** Rapid movement of garment, long life, short-term heat-resistance up to 230°C, washable with 30°C
- › **Foam:** 5 mm, as cushion for covers
- › **Prefitt rough:** This adjusting fibre guarantees the complete dispersion of the condensate drops and reduces the humidity in the cover system
- › **Vakufitt:** Silicon mat spreads the air flow evenly over the entire surface (on ironing table and bucks the curved surface has to face up)

Benefits of cover system SOFT INDUSTRIAL:

- › Universal cover for nearly all final pressing operations
- › Long life cover
- › Precise cutting with reinforced border gives easy crease-free covering of ironing surfaces and bucks
- › Suitable **only** for use with black perforated plate

* Description see page 24

VEIT Cover system for Finishing



Cover System 3D SOFT

For use with grey perforated plate with Dress Board Narrow; Flat Top 130x65; CR2 (equals "SOFT INDUSTRIAL")

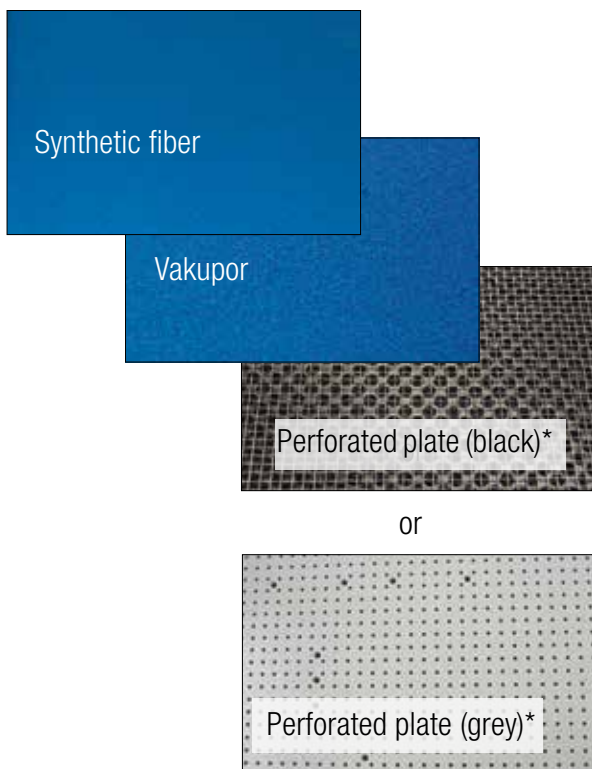
Benefits of individual layers:

- › **Synthetic fiber (Trevira):** Rapid movement of garment, long life, short-term heat-resistance up to 230°C, washable with 30°C
- › **Foam:** 5 mm, as cushion for covers
- › **3D knitted fabric:** 10 mm knitted polyester fabric, high air permeability. Hand wash, long durability

Benefits of cover system 3D SOFT:

- › Universal cover for nearly all final pressing operations
- › Long life cover
- › High air permeability
- › Easy to fix, few layers
- › Recommended for use with grey perforated plate, also possible with black perforated plate

VEIT Cover system for Finishing



Cover System STANDARD

Benefits of individual layers:

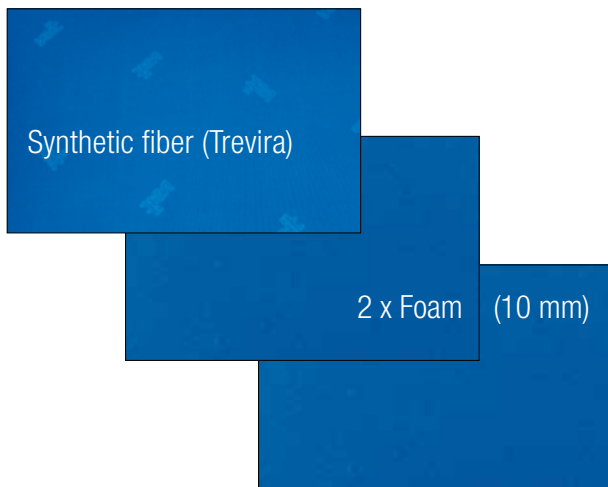
- › **Synthetic fiber:** Economically priced alternative, short-term heat-resistance up to 180°C, washable with 30°C
- › **Vakupor:** PU-foam of polyester, high air permeability, water-resistant, washable, long durability

Benefits of cover system STANDARD:

- › Low-priced alternative for universal use
- › Easy to fix
- › For use with black and grey perforated plate

* The black perforated plates have uniform punched holes over the whole surface. For an optimised airflow Vakufitt is used. With the grey perforated plates this uniform air flow distribution is integrated into the punching pattern making the use of Vakufitt unnecessary. The use of Vakufitt with the grey perforated plates is not recommended as it will plug up the holes in the surface. Therefore please use the 3D knitted fabric.

VEIT Cover system for Finishing



Cover system only for Lining Finishing station

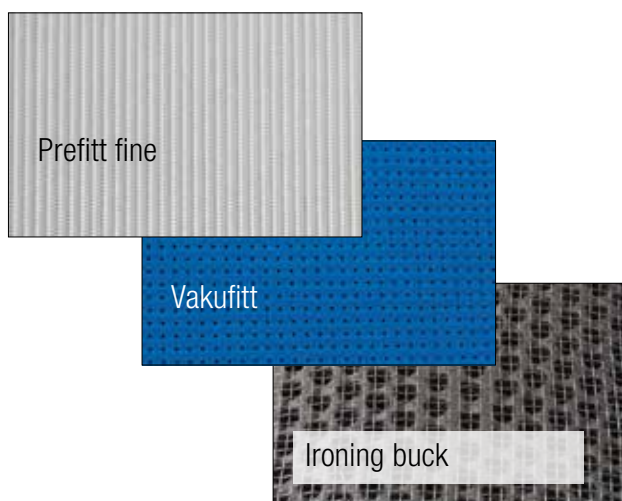
Benefits of individual layers:

- › **Synthetic fiber (Trevira):** Rapid movement of garment, long life, short-term heat-resistance up to 230°C, washable with 30°C
- › **Foam:** 10 mm, as cushion for covers

Benefits of cover system Lining Finishing:

- › Very soft to avoid impressions
- › High air permeability

VEIT Cover system for Underpressing



Cover System PREFITT

For bucks uses for opening seams

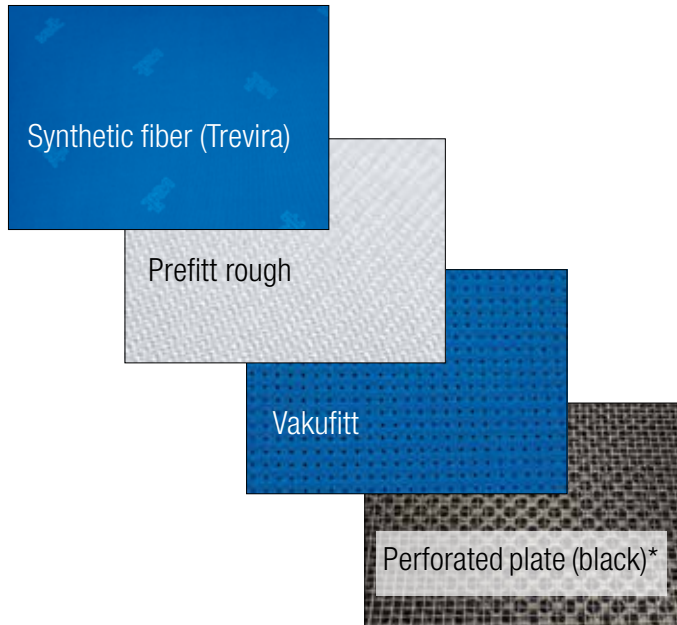
Benefits of individual layers:

- › **Prefitt fine:** Polyester, especially for fabrics that are subject to shine; mostly used with hard covers (seam ironing)
- › **Vakufitt:** Silicon mat spreads the air flow evenly over the entire surface (on ironing table and bucks the curved surface has to face up)

Benefits of cover system PREFITT:

- › Advantageous for gabardine and poplin and dark fabrics which are subject to shine
- › Avoids shine and pressure marks

VEIT Cover system for Underpressing



Cover System HARD INDUSTRIAL

For Ironing small pieces, e. g. cuffs, facings, collars and hems

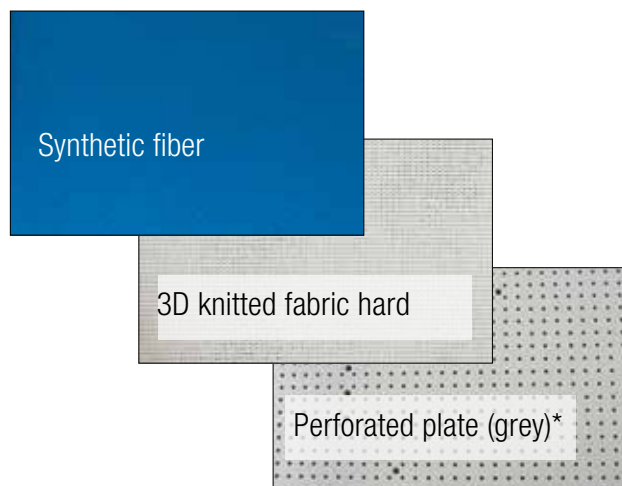
Benefits of individual layers:

- › **Synthetic fiber (Trevira):** Rapid movement of garment, long life, short-term heat-resistance up to 230°C, washable with 30°C
- › **Prefitt rough:** This adjusting fibre guarantees the complete dispersion of the condensate drops and reduces the humidity in the cover system
- › **Vakufitt:** Silicon mat spreads the air flow evenly over the entire surface (on ironing table and bucks the curved surface has to face up)

Benefits of cover system HARD INDUSTRIAL:

- › Suitable for ironing small parts such as flaps, welts and cuffs
- › Especially suitable for unproblematic fabrics
- › Suitable **only** for use with black perforated plate

VEIT Cover system for Underpressing



Cover System 3D HARD

For use with grey perforated plate with Dress Board Narrow; Flat Top 130x65; CR2 (equals "HARD INDUSTRIAL")

Benefits of individual layers:

- › **Synthetic Fiber:** Economically priced alternative, short-term heat-resistance up to 180°C, washable with 30°C
- › **3D knitted fabric:** 6 mm knitted polyester fabric, high air permeability. Hand wash, long durability

Benefits of cover system 3D-HARD:

- › Suitable for ironing small parts such as flaps, welts and cuffs
- › High air permeability
- › Easy to fix
- › Recommended for use with grey perforated plate, also possible with black perforated plate

* Description see page 24

Ironing Surfaces and Covers for Base Modules

Illustration	Description	Order No.	Use
	Universal Surface 1300 x 650 mm / 51.2 x 25.6 inch	243 072 012 0	
	Universal Surface 1300 x 650 mm with heating	243 073 012 0	
	Cover:		
	Prefitt	344 352 089 0	
	Soft Industrial	344 352 095 0	
	Standard	344 352 099 0	
	Universal Surface 1400 x 800 mm / 55.1 x 31.5 inch	243 072 004 G	
	Cover:		
	Prefitt	343 812 089 G	
	Soft Industrial	343 812 095 G	
	Standard	343 812 099 G	
	Universal Dress board narrow with iron rest	241 072 001 0	
	Cover:		
	Prefitt	341 012 089 G	
	Soft Industrial	341 012 095 G	
	Standard	341 012 099 G	
	Cover System 3D hard	124 547	
	Universal Dress board wide with iron rest	241 072 002 0	
	Universal Dress board wide with iron rest and heating	241 073 002 0	
	Cover:		
	Prefitt	310 952 089 G	
	Soft Industrial	310 952 095 G	
	Standard	310 952 099 G	
	Universal Dress board skirt with iron rest	243 072 004 G	
	Cover:		
	Prefitt	343 812 089 G	
	Soft Industrial	343 812 095 G	
	Standard	343 812 099 G	
	Universal Surface CR2	241 072 005 0	
	Cover:		
	Soft Industrial	342 362 095 G	
	Standard	342 362 099 G	
	Cover System 3D soft	114 887	

Ironing Surfaces and Covers for Base Modules

Illustration	Description	Order No.	Use
	Surface for blouses and shirt finish with iron rest Cover: Soft Industrial	243 072 013 0	
		343 072 095 0	
	Surface for coats with iron rest Cover: Soft Industrial	243 072 011 0	
		341 112 095 0	

Ironing Bucks and Covers for Underpressing

	Sleeve buck small with plinth diameter 85 mm / 3.35 inch Cover: Prefitt Soft Industrial Hard Industrial Standard	249 131 051 G	
		310 512 089 G	
		310 512 095 G	
		310 512 096 G	
	Sleeve buck medium with plinth diameter 85 mm / 3.35 inch Cover: Prefitt Soft Industrial Hard Industrial Standard Soft Standard	249 131 065 0	
		310 522 089 G	
		310 522 095 G	
		310 522 096 G	
	Sleeve buck large with plinth diameter 85 mm / 3.35 inch Cover: Prefitt Hard Industrial Standard	249 131 053 G	
		310 532 089 G	
		310 532 096 G	
		310 532 099 G	

VEIT cover materials are also available in running meters with special quantity discounts.

Ironing Bucks and Covers for Underpressing

Illustration	Description	Order No.	Use
	Sleeve buck small with plinth diameter 85 mm / 3.35 inch	249 131 042 G	
	Sleeve buck special with plinth diameter 120 mm / 4.72 inch with iron rest	249 251 042 G	
	Cover: Prefitt Hard Industrial	310 422 089 G 310 422 096 G	
	Seam buck medium with plinth diameter 85 mm / 3.35 inch	249 131 047 G	
	Cover: Prefitt Hard Industrial Standard	310 472 089 G 310 472 096 G 310 472 099 G	
	Triple jacket seam buck	249 221 025 G	
	Cover: Prefitt Hard Industrial	310 252 089 G 310 252 096 G	
	Double shoulder seam buck with plinth diameter 85 mm / 3.35 inch	249 131 015 0	
	Cover: Prefitt Hard Industrial	310 152 089 G 310 152 095 G	
	Sleeve head buck with plinth diameter 85 mm / 3.35 inch	132 468	
	Edge buck medium with plinth diameter 85 mm / 3.35 inch	249 131 060 0	

Ironing Bucks and Covers for Underpressing

Illustration	Description	Order No.	Use
	Edge buck blazer with plinth diameter 85 mm / 3.35 inch	249 131 003 0	
	Collar outer seam buck with plinth diameter 85 mm / 3.35 inch	249 131 041 0	
	Collar buck with plinth diameter 85 mm / 3.35 inch	249 131 069 0	
	Trouser seam buck men's wear with plinth diameter 85 mm / 3.35 inch with heating and turning handle height with cover: 95 mm / 3.74 inch Cover: Prefitt	249 135 081 0	
	Trouser seam buck men's wear with plinth diameter 120 mm / 4.72 inch with heating and turning handle height with cover: 95 mm / 3.74 inch Cover: Prefitt	249 255 046 0	
	Trouser seam buck ladies' wear with plinth diameter 85 mm / 3.35 inch with heating and turning handle height with cover: 145 mm / 5.71 inch Cover: Prefitt	249 135 082 0	

Ironing Bucks and Covers for Underpressing

Illustration	Description	Order No.	Use
	Trouser seam buck ladies' wear with plinth diameter 120 mm / 4.72 inch* with heating and turning handle height with cover: 145 mm / 5.71 inch Cover: Prefitt	249 255 047 0	
		321 252 089 0	
	Trouser seam buck men's wear with chain and plinth diameter 120 mm / 4.72 inch* with heating, cover and turning handle Cover: Prefitt chain	249 255 048 0	
		320 252 089 0	
		449 251 011 0	
	Trouser seam buck ladies' wear with chain and plinth diameter 120 mm / 4.72 inch with heating, cover and turning handle Cover: Prefitt chain	249 255 049 0	
		320 252 089 0	
		449 251 011 0	

* Trouser seam bucks also available with plinths 85 mm / 3.35 inch for swivelarms (Order No.: 249 135 081 0)

Ironing Bucks and Covers for Underpressing and Finishing

	Shoulder buck ladies' wear with plinth diameter 85 mm / 3.35 inch Cover: Prefitt Soft Industrial Hard Industrial Standard	249 131 049 0	
		310 492 089 G	
		310 492 095 G	
		310 492 096 G	
	Universal buck small with plinth diameter 85 mm / 3.35 inch Cover: Soft Industrial Hard Industrial Standard	249 131 076 0	
		310 762 095 G	
		310 762 096 G	
		310 762 099 G	

Ironing Bucks and Covers for Underpressing and Finishing

Illustration	Description	Order No.	Use
	Egg-shaped buck small GRP* with plinth diameter 85 mm / 3.35 inch	Soft Standard	
	Egg-shaped buck small with plinth diameter 120 mm / 4.72 inch	249 131 054 0	
	Cover:	249 251 054 0	
	Soft Industrial		
	Hard Industrial	310 542 095 G	
	Standard	310 542 096 G	
	Soft Standard	310 542 099 G	
		310 542 081 0	
	Egg-shaped buck large GRP* with plinth diameter 85 mm / 3.35 inch	248 131 055 0	
	Cover:		
	Soft Industrial	310 552 095 G	
	Hard Industrial	310 552 096 G	
	Standard	310 552 099 G	
	Skirt buck with plinth diameter 85 mm / 3.35 inch	249 131 057 G	
	Cover:		
	Prefitt	310 572 089 G	
	Soft Industrial	310 572 095 G	
	Hard Industrial	310 572 096 G	
	Standard	310 572 099 G	
	Trousers waistband buck with plinth diameter 85 mm / 3.35 inch	249 131 011 G	
	Cover:		
	Soft Industrial	310 772 095 G	

Ironing Bucks and Covers for Finishing

	Universal buck long with plinth diameter 85 mm / 3.35 inch	249 131 077 G	
	Universal buck long with plinth diameter 120 mm / 4.72 inch	249 251 077 G	
	Cover: Prefitt	310 772 089 G	
	Soft Industrial	310 772 095 G	
	Hard Industrial	310 772 096 G	
	Standard	310 772 099 G	

*GRP glass fibre reinforced

Ironing Bucks and Covers for Finishing

Illustration	Description	Order No.	Use
	Finish buck dress board standard with plinth diameter 120 mm / 4.72 inches Cover: Soft Industrial	249 251 088 0	
		310 8822 095 0	
	Jacket lining buck concave with plinth diameter 120 mm / 4.72 inch (recommended for men's and children's wear) Cover: Soft Standard	249 251 038 0	
		310 382 091 0	
	jacket lining buck convex with plinth diameter 120 mm / 4.72 inch (recommended for ladies' wear) Cover: Soft Standard	248 251 037 0	
		310 372 091 G	
	Additional unit shouder-finish men's wear with plinth diameter 85 mm / 3.35 inch Cover: Standard	249 131 100 0	
		311 002 099 0	
	Additional unit shouder-finish ladies' wear with plinth diameter 85 mm / 3.35 inch Cover: Standard	249 131 083 0	
		310 832 099 0	
	Trousers leg universal buck with clamp and plinth diameter 120 mm / 4.72 inch Cover: Soft Industrial Hard Industrial	249 251 018 G	
		310 182 095 G	
		310 182 096 G	

Ironing Tables

Type	Page	Dimensions		Connections			
		L x W x H mm (inch)	Weight kg	Steam max kg / h	Voltage V/kw	Steam pressure bar	Steam connection
VEIT Uniset Flat top 130x65 S/S+B Basic	9	1300 x 810 x 1775 (51.2 x 31.9 x 69.9)	74	–	230	–	–
VEIT Uniset DB S/S+B Basic	9	575 x 1440 x 1775 (22.6 x 56.7 x 69.9)	74	–	230	–	–
VEIT Varioline Flat top 130x65 S/S+B Classic	11	1300 x 895 x 2100 (51.2 x 35.2 x 82.7)	115	–	230	–	–
VEIT Varioline DB S/S+B Classic	12	500 x 1620 x 2100 (19.7 x 63.8 x 82.7)	115	–	230	–	–
VEIT Varioline CR2 S+B Classic	12	800 x 1620 x 2100 (31.5 x 63.8 x 82.7)	115	–	230	–	–
VEIT Varioset Flat top 130x65 S+B Premium	13	1300 x 895 x 2100 (51.2 x 35.2 x 82.7)	115	–	400	–	–
VEIT Varioset DB S+B Premium	14	570 x 1550 x 2100 (22.4 x 61.0 x 82.7)	115	–	400	–	–
VEIT Varioset CR2 S+B Premium	14	800 x 1620 x 2100 (31.5 x 63.8 x 82.7)	115	–	400	–	–
VEIT Varioset Men's / Ladies' Wear Finish ironing table S+B	15	1580 x 840 x 1140 (62.2 x 33.1 x 44.9)	115	–	400	–	–
VEIT Varioset Men's / Ladies' Wear lining table S+B	15	1580 x 840 x 1140 (62.2 x 33.1 x 44.9)	115	–	400	–	–
VEIT Uniset S trouser seam ironing table	16	780 x 1650 x 1775 (30.7 x 65.0 x 69.9)	74	–	230	–	–

* height with iron gantry: 2100 mm (82.7 inch)

Steam Generators

Type	Page	Dimensions		Connections			
		L x W x H mm (inch)	Weight kg	Steam max kg/h	Voltage V/kw	Steam pressure bar	Steam connection
Small Steam Generator VEIT 2331	19	253 x 420 x 622 (10.0 x 16.5 x 24.5)	32	3	230/2,2	3,0	3/8
Small Steam Generator VEIT 2365	20	305 x 652 x 812 (12.0 x 25.7 x 32.0)	40	3/6/9	230/2,2 bzw. 400/4,4/ 6,6	3,5–4,0	3/8
Small Steam Generator VEIT 2366	19	230 x 360 x 695 (9.1 x 14.2 x 27.4)	19	3	230/2,2	3,5–4,0	3/8
Steam Generator VEIT 2373	20	790 x 620 x 1210	121	18,4/24,5/ 33,3/41	400/13,5/18/ 24,5/30	5,0	3/8
Steam Generator VEIT 2381	21	1080 x 780 x 970	340	55,68,82	400/40,50,60	6,0–7,0	3/4

Type	Page	Connections				
		Steam inch	Water inch	Condensate inch	Waste Water inch	Exhaust Steam inch
VEIT 2331 Compact	19	3/8"	–	–	–	–
VEIT 2365 2,2 kW	20	3/8"	optional	–	–	–
VEIT 2365 4,4 kW	20	2 x 3/8"	optional	–	–	–
VEIT 2365 6,6 kW	20	2 x 3/8"	optional	–	–	–
VEIT 2366	19	3/8"	3/8"	–	–	–
VEIT 2373 13,5 kW	20	3/4"	1/2" hose clip	1/2"	1/2"	–
VEIT 2373 18 kW	20	3/4"	1/2" hose clip	1/2"	1/2"	–
VEIT 2373 24,5 kW	20	3/4"	1/2" hose clip	1/2"	1/2"	–
VEIT 2373 30 kW	20	3/4"	1/2" hose clip	1/2"	1/2"	–
VEIT 2381 40 kW	21	3/4"	3/8"	1/2"	3/4"	1 1/4"
VEIT 2381 50 kW	21	3/4"	3/8"	1/2"	3/4"	1 1/4"
VEIT 2381 60 kW	21	3/4"	3/8"	1/2"	3/4"	1 1/4"

* other voltages on request
Subject to alterations

The VEIT Group



Pressing for Excellence – Why you can rely on the VEIT Group

VEIT Group: the story of our success

- 1956 Foundation of VEIT Group with now 14 companies in 12 countries worldwide
- 1989 Purchase of BRISAY, Aschaffenburg, with a portfolio of cutting-edge ironing machines
- 2001 Acquisition of Kannegiesser GTT in Vlotho with their internationally renowned fusing machines and shirt ironing machines
- 2003 Production and further development of Kannegiesser products through VEIT
- as of 2014 Distribution of Kannegiesser products exclusively under the VEIT brand name

Quality

For over 50 years, our customer's requirements and challenges have been our driving force to press for excellence. For decades, world famous brands in the German and international garments industry have placed confidence in the innovative, high quality products and services offered by the VEIT Group.

Efficiency

Our experts consult and partner with you in finding the best possible solution for your project needs, whether you require individual machines or a complete product line.

Service

Prompt delivery and professional installation of our machines and systems go hand in hand with premium training, through which we equip your staff with the skills necessary to achieve the highest possible production. Our service technicians are always available, around the world and around the clock, maximizing continuous production.



VEIT GmbH | Landsberg am Lech



BRISAY-Maschinen GmbH | Grossostheim-Ringheim



VEIT GmbH Betriebsstätte GTT | Vlotho

The VEIT Group is based in Landsberg am Lech (Germany) and is the leading manufacturer worldwide for machines and plants in the field of ironing, fusing, pressing and refinishing of garments. Our product portfolio ranges from traditional ironing tables and presses to fusing machines and also includes automated units.

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